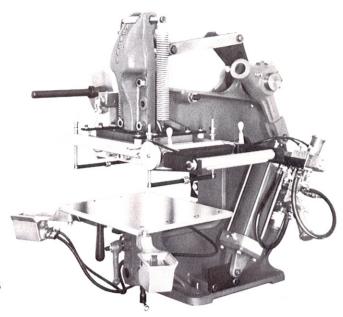
# 3 TON **AIR-OPERATED ROLL LEAF** STAMPING PRESS

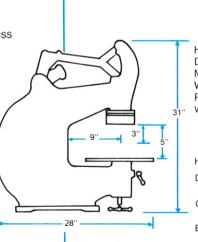
This medium range machine is the most popular press that we manufacture. The double toggle head drive system develops high pressure in a short cycle time for maximum production rates. The 36T was designed primarily to stamp flat items (up to 2 inches high); however, it is extensively used on a broad cross section of articles such as set up box covers, paint brush handles, diary covers, radio dials, etc.



### **FEATURING**

- · Cast iron, dimensionally stable, C frame construction
- Double toggle head drive automatically compensates for thickness variations
- 3 inch head stroke for ease of feeding
- · Ground steel work table slides out when makeready is required
- · Electrical control panel with plug-in solid state heat controlled and electronic dwell timer
- · Setup switch on control panel
- · Hand lever included to bring head down manually for setup, if desired
- OSHA approved two hand switches
- · Air filter, pressure regulator and automatic lubricator included
- · Multiple feed roll leaf attachments available
- · Both head and roll leaf attachment have adjustable speed valves
- · Delay valve on roll leaf feed aids stripping action

#### **SPECIFICATIONS**



5 x 6 Inches . . . . . . 800 Watts 6 x 8 Inches . . . . . . 1,000 Watts 6 x 12 Inches . . . . . . 1,500 Watts 9 x 12 Inches . . . . . . 2,100 Watts HEAD STROKE: 3 Inches DEPTH OF THROAT: 9 Inches MAXIMUM OPENING: 5 Inches WILL HOT STAMP ITEMS UP TO 2 INCHES HIGH PRESSURE RANGE: UP TO 3 TONS WORK TABLE:

HEATING SYSTEM

%" x 12" x 14" standard on 5" x 6", 6" x 8" and 6" x 12" heads 6" x 12" heads 1" x 18" x 18" standard on 9" x 12" head

Slide out manually for ease of makeready

IMPRESSION AREA

HEAT CONTROL: Plug-in style solid state 0-600°F range

DWELL TIMER: Plug-in style solid state electronic 0-5 second range, 0-10 second optional

CONTROLS: Two hand, concurrent, no tie down switches with head shut safety system

ELECTRICAL REQUIREMENTS: 110 Volts A.C. standard on 5" x 6", 6" x 8" and 6" x 12" heads; 220 Volts A.C. standard on

COMPRESSED AIR REQUIREMENTS: 71/2 CFM at 80 P.S.I. DIMENSIONS: 28" deep x 19" wide x 31" high WEIGHT: 365 pounds net

See Bulletin 1-7 for type and die holders, turntable, power sliding table, and other accessories

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