

S:\AFMMachines\37000 Heater Heads\37100 Franklin\37112 2X4-cam\

ITEM NO.	PART NUMBER	PartNo	DESCRIPTION	QTY.
1	37112-001	104559	2"X4"	1
2	59110-000	103117	Dovetail 2 X 4	1
3	91259A632	105219	Alloy Steel Shoulder Screw	2
4	37112-002	104560	2"X4" 3"X6"	1
5	37112-005	-	-	1
6	37112-006	-	-	1
7	37112-003	-	-	1
8	9657K316	105220	Compression Spring	2
9	98381A634	105223	Dowel Pin	1
10	98381A540	98381A540	Dowel Pin	1

				TOLERANCES:	DRAWN	Irv
				FRACTIONAL ± ANGULAR: MACH ± BEND ±	CHECKED	Irv
				TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL + .005	ENG APPR.	
Г	PROPRIETARY AND CONFIDENTIAL			THREE PLACE DECIMAL ± .005	MFG APPR.	
	THE INFORMATION CONTAINED IN THIS			MATERIAL	Q.A.	
	DRAWING IS THE SOLE PROPERTY OF AFM ENGINEERING, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AFM ENGINEERING INC. IS				COMMENTS	:
		NEXT ASSY	USED ON	FINISH		
	PROHIBITED.	APPLIC	ATION	DO NOT SCALE DRAWING		

DIMENSIONS ARE IN INCHES

	DRAWN	Irwin	-	
	CHECKED	Irwin	-	
_	ENG APPR.			
5	MFG APPR.			
	Q.A.			
	COMMENTS	5:		

## AFM Engineering, Inc.

Franklin Part # 105216 Heater Head 2 X 4 Quik Change AFM PART # 103124

SIZE	DWG. I	NO.		RE	
В	37′	12-000			
SCALE:1:2		WEIGHT: 2.895	SHEET 1 OF	F 1	